

In the Specification:

Page 7, rewrite lines **5 to 8** as follows:

~~Figure Figures 1a (prior art) and 1b (invention) shows show~~ a longitudinal section through in each case a needle sleeve,

~~Figure 1b Figures 1c (prior art) and 1d (invention) shows show~~ a longitudinal section through in each case a roll sleeve,

Page 8, rewrite lines **1 to 7** as follows:

If a needle bush 1 of this type is now produced in one instance from a steel of type DC04M, in accordance with the prior art, and in one instance from a cold-formable and fully thoroughly hardenable steel according to the invention, as described in the claims, with the same external diameter, the new design according to the invention approximately gives the following potential savings:

Page 9, rewrite lines **20 to 27** as follows:

The roll sleeves illustrated in Figure ~~4b~~ 1c reveal a similar picture with regard to the potential savings that can be achieved. The left-hand roll sleeve designed in accordance with the prior art is made from case-hardening steel C16M containing 0.145-0.194% C, while the right-hand roll sleeve in accordance with the invention is made from steel grade C45M. Both parts have the same dimensions given below: